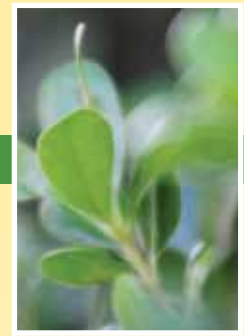


Living and Working Green at Sandestin®

Sandestin's Environmental Practices



Water Conservation

- Sandestin reduced water consumption by 25% last year
- We irrigate nearly 25% of our property with reclaimed water
- Rinse water is recycled



Recycling/Re-use

- Nearly 100 tons of cardboard are now collected and recycled annually
- Residential and business recycling programs underway
More than 600 residents are participating in curbside pick up. Rental unit recycling will be underway this year
- We recycle newspaper and plastics
- Scrap aluminum and copper is collected and recycled
- Old tennis balls are donated to schools and assisted living facilities where they are used for bottom of walkers and chairs
- Recycle bins are used for company and golf maintenance batteries, oil and oil filters
- We use recyclable key cards for our guest rooms
- Compostable recycled cups have replaced foam
- Sugarcane "to go" containers are now used
- Unused soap is collected for the *Clean the World Program*, a program that reconstitutes soap for shipment and use in third world countries



Energy Conservation

- Sandestin has introduced a new resort transportation system that is estimated to reduce fuel consumption by nearly two thirds
- Landscape debris from golf courses and common areas are recycled into mulch and/or incinerated to generate electricity
- Light bulbs are being changed to energy efficient bulbs. The Village of Baytowne Wharf is 100% updated
- Appliances are being changed to energy efficient models
- Club Intrawest at Sandestin is installing auto systems to conserve air conditioning and heating in guest rooms
- Pumping (water) station now uses energy more efficiently



Other Efforts

- The resort is reducing the use of paper
- E-proposals to replace printed sales kits, proposals
- Owner statements and invoices are accessed electronically
- A new barcode system for Sandestin-owned retail outlets are allowing us to reduce and then discontinue the printing and tagging of merchandise
- The Sandestin Owners Association (SOA) is offering "paperless" newsletters to owners via email rather than mail
- Groups are encouraged to use water in pitchers rather than the use of individual bottled water
- Organic fertilizers and pesticides are used on golf courses. More than 50% of fertilizers for golf courses are now organic and will be changed to 100% in the next two years
- Sandestin Golf will use hybrid grass mowers by the end of 2011
- The Sandestin Owners Association installed more aeration systems to prevent algae growth, which reduces chemicals needed
- In the Club Intrawest property, all plastic soap and conditioner bottles have been replaced with dispensers



Nature Preservation

- Sandestin has set aside land for natural habitat and areas for bird watching, walking trails and natural children's play areas
- Osprey nests have been erected
- We are introducing additional species such as quail to the resort



Innovation and Recognitions

- Sandestin Golf Maintenance received the Environmental Steward Award
- Baytowne Marina received Clean Marina Status
- Sandestin Marriott properties have been awarded Florida Green Lodging Certification